

Receiving Report

Date: 13-5-29 Batch No: 125822
 Supplier: ThyssenKrupp Dart P/O: 19927

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC6 Inspection OAS N/A ☒
 Work Order 161310129 N/A ☒

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|-------------|-------------|------------------|-------------------|-------------------|----------------|----------|
| | | | | | | |
| | | | | | | |
| | | | | | | |

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin: 13-5-29
 Date
 Received/Costing SP
 Initial

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

All Line Item Types

All Currencies

Grouped by Vendor ID

| Purchase Order ID/ Curr Type | Line Nbr/ Insp Req | Project ID | Reference/ Description/ Cert Std | PO U/M / Stock U/M | Required Date | Recv Date/ Recv Emp | Recv Qty (PO U/M) | Cost Per Unit/ Recv Value | Inspected Qty/ Rejected Qty (PO U/M) | MRB Qty/ MRB Reject Qty | Book Amt |
|--|-----------------------|------------|--|-----------------------|---------------|------------------------|----------------------|------------------------------|--|----------------------------|------------|
| Vendor/ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd | | | | | | | | | | | |
| PO19927 | 1 | | M303B1.000X2.000 | f | 5/27/2013 | 5/29/2013 | 24.0000 | \$30.88 | 0.0000 | 0 | \$741.01 |
| CAD | No | | 303 BAR 1" X 2" | f | 24.0000 | DESJ02 | | \$741.01 | 0.0000 | 0 | |
| | | | m125822 | | | | | | | | |
| | 3 | | M6061T6S.032 | sf | 5/27/2013 | 5/29/2013 | 384.0000 | \$1.29 | 0.0000 | 0 | \$496.30 |
| | No | | 6061-T6 Sheet 0.032" | sf | 384.0000 | DESJ02 | | \$496.30 | 0.0000 | 0 | |
| | | | m125822 | | | | | | | | |
| Total Received Quantity: | | | | | | | | | | | 408.0000 |
| Total Qty to Inspect (PO U/M): | | | | | | | | | | | 0.0000 |
| Total Reject Quantity: | | | | | | | | | | | 0.0000 |
| Total Receipt Value: | | | | | | | | | | | \$1,237.30 |
| Total Balance Due Quantity: | | | | | | | | | | | 0.0000 |

B I L L O F L A D I N G

No: PEC 824100
Ship Date 27May13 at 12:36 From PFW

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 27May13 at 12:36 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-569020- 1 Your PO # 19927
STAINLESS STEEL FLAT BAR 303CD
1.00" X 2.00" X 147.0000"

Heat Number
258686

Tag No
182957

Quantity
24 6.0000 "

PCS
2

Wt LBS
168

2) Our Order PEC-569020- 2 Your PO # 19927
ALUMINUM SHEET 6061 T6
.0320 Nom X 48.0000" X 144.0000"

Heat Number
754024

Tag No
182958

Quantity
384.00 SFT

PCS
8

Wt LBS
173

TOTAL:

Tags
2

PCS
10

LBS
341

Heat Number
754024

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 1 SKID G.W. 493 LBS

ITEM (1) BDL

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVA/GST# 1417227081 TQ001 TDS/GST TVA/HST # 1417227081 RT0001

B I L L O F L A D I N G

No: PEC 824100

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 27May13 at 12:36 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

ITEM (2) SKID

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

54-180608
CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Kunde/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Manufacturer/Produktions

Avviso di Spedizione: D-VH13006564
Lieferungsgepäck/Befehl

Certificato nr: MEST313536/2013/
Prüfung/Test/Essai

Conferma ordine nr: El12007398
Werkz./Our Order/Ref. n.

Ordine nr: 34048 STOCK CAROL STR
Bestell./Your order/Commande

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Sigle de l'usine / produits



Stato di fornitura: - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Erstellungsgang/Manufacturing process/Mode d'elaboration

Punzone del Collaudatore:
Stempel des Werkstättversüßenden
Inspector's stamp/Pointon de l'essayeur

Specifiche:
Anforderungen / Requirements / Exigences

VSI 0 303 A,CF
AMS 5640 U TYPE1 A
ASTM A320 2011A B8F (1)
MIL-S-882 B/1 303

AISI 303
ASME SA320 2010 B8F (0)
ASTM A370 2012A
QQ-S-764 B/2 303 A

AMS 5640 U S30300 A
ASTM A314 2008 S30300
ASTM A582 2012 S30300 A

(0) SEC. II PT. A 2010 EDITION ADD. 2011a
(1) Chemical analysis only.

(0) Chemical analysis only.

Qualità: 303
Werkstoff/Grade/Qualité

Marca: AU188Z/P
Markenbezeichnung
Brand/Numéro

Tolleranza: ASTM A484-11
Toleranz/Tolerance/Tolérance

Punzonatura: 303
Kennzeichnung/Marking/Marquage

| Pos. nr. Pos. nr. Item nr. Nr. de poste | Oggetto Gegenstand Product description Description du produit | Dimensioni - In Abmessungen Dimensions Dimension | Lunghezza - In Länge Length Longueur | Colata Schmelze Heat Coulée | Pezzi Stückzahl Pieces Pièces | Peso - LB Gewicht Weight Poids | Lotto nr. Losnr. Lot nr. Lot nr. |
|--|--|---|---|--------------------------------------|--|---|---|
| 0090 | Flat | 2,0000 x 1,0000 | 148 / 149 | 258686 | | 1.680 | 210403050 |

| TEST ALLO STATO DI FORNITURA Test on delivery condition / Prüfung auf Lieferbareitem produkt / test a l'état de fourniture / Pruebas sobre el material así como entregado | | | | | | | | | | |
|--|---|-----|--|--|--|--|--|--|--|--|
| TEST | Provetta/Probestab Speichen/Probenstange Längstest Spec. Brake Disc, Disc Width Disc, Thickness Lap. disc, scale mm | °F | Posiz. Sagitt Position Längsrichtung Längsrichtung | Snervamento Streckgrenze Yield Stress Limite élastique Rp 0.2% k.s.i. | Snervamento Streckgrenze Yield Stress Limite élastique Rp 0.2% k.s.i. | Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.i. | Allungamento Bruchdehnung Elongation Allongement E 4d % | Strizione Bruchdehnung Reduction of area Striction RA % | Resilienza Kerbschlagarbeit Impact Value Resilience | Durezza Härte Hardness Dureté HB |
| Valori richiesti 1 Anforderungen/Required values Valeurs demandées | min | max | | | | | | | | 140 255 |
| A | 12,5 | 68 | L | 76 | | 103 | 34 | 52 | | 242 |

| TEST | min | max |
|----------------------------|-----|-----|
| A Grain size for ASTM E112 | | 5 |

1) L=longitudinale/Länge, T=transversale/quer, Q=Tangenziale/tangentiel

Mechanical properties according to ASTM A370.

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

| Colata/Heat Schmelze/Coilée | min - max 0,150 | 1,00 | 1,50 2,00 | 17,00 18,00 | 0,50 | 1,00 | 8,00 10,00 | 0,100 | 0,25 0,35 | 0,400 | - | - | - | - | - |
|--------------------------------|--------------------|------|--------------|----------------|------|------|---------------|-------|--------------|-------|-------|---|---|---|---|
| C % | Si % | Mn % | Cr % | Mo % | Cu % | Ni % | Co % | P % | S % | Zr % | | | | | |
| 258686 | 0,034 | 0,39 | 1,72 | 17,18 | 0,33 | 0,45 | 8,14 | 0,149 | 0,029 | 0,28 | 0,001 | | | | |

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940°F for 1 h/water.
Micro and macro etch test: OK
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die geforderten Anforderungen sind i. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été trouvé conforme aux exigences

Controllo antimiscelanza: OK
Verwechslungsprüfung: spezialanalytisch durchgeführt
Antikling testing performed: OK
Contrôle antimélange fait: r.s.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Beachtung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional check satisfactory
Contrôle visuel et dimension: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜEV and LLOYD'S

| | | |
|--|--|-----------------|
| Vicenza, 28/02/13 VCO008 (Mod. MCE2) | Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine M. Rizzotto | Pagina - 1 di 2 |
|--|--|-----------------|

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402493004

CstAr

Wgt.: 168.000 LB

CstOr PEC# 248701

Date 05/22/2013

John R. Zambetti

Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.I.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Usine productrice

Stato di fornitura: - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

Avviso di Spedizione: D-V113006564
Lieferanweisung/Packing list/B.L.

Ordine nr: 34048 STOCK CAROL STR
Bestell./Your order/Commande

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Melting process/Mode of elaboration

Certificato nr: MEST313536/2013/
Prüfung/Inspection

Conferma ordine nr: EI12007398
Werkz./Our Order/Ref. n.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine productrice

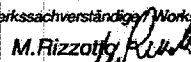


Funzione del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Plombon de l'essayeur



Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

| | | |
|--|--|-----------------|
| Vicenza, 28/02/13 VC0005 (Mod. MCE2) | Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L'agent d'usine  M. Rizzotto | Pagina - 2 di 2 |
|--|--|-----------------|

From: ThyssenKrupp Materials NA


Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402493004

CstAr

CstOr PEC# 248701

Wgt.: 168.000 LB

Date 05/22/2013



COPPER AND BRASS SALES**MATERIAL TYPE****STAINLESS STEEL****AISI SERIES****200 300 400****AND****PRECIPIT HARDENING GRADES****"WARNING"**

INHALATION OF FUMES, FRESHLY GENERATED BY THE WELDING OF STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ZINC, MAGNESIUM OR COPPER, ARE KNOWN TO CAUSE METAL FUME FEVER. INHALATION OF DUST OR FUME FROM STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ALUMINUM, IRON, MANGANESE, SELENIUM, OR TIN, HAS ALSO BEEN REPORTED TO CAUSE METAL FUME FEVER AND MAY CAUSE IRRITATION TO THE RESPIRATORY TRACT AND/OR AGGRAVATE PRE-EXISTING CONDITIONS. TARGET ORGAN IS PRIMARILY THE LUNG.

THIS PRODUCT MAY CONTAIN CHROMIUM, NICKEL OR COBALT. EXPOSURE TO DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE. UNDER HIGH TEMPERATURES, HEXAVALENT CHROMIUM MAY BE PRODUCED, IF IN THE INSOLUBLE FORM, IT IS A CONFIRMED HUMAN CARCINOGEN. THIS PRODUCT MAY ALSO CONTAIN NICKEL AND COBALT. INHALATION OF NICKEL OR COBALT DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT. NICKEL AND COBALT HAVE BEEN IDENTIFIED AS POTENTIAL HUMAN CARCINOGENS.

IF COATED WITH OIL, MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE STAINLESS STEEL MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which abrades the surface of this material can generate airborne particulate. Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Stainless steel, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only. This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with and has been found to meet the applicable requirements described therein, including any specifications turning a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

1480700 Ship Date 0 B.L. No. Invoice No. Alcoa No. Item
2013-01-30 7724607 00000 1000442116-1 DP-42116-1
P.O. No./Govt Contract No. Customer Alcoa Item
5400161620 Inv#: 0010 C&B G041099100R04

Rob Woodall
Director of Manufacturing Davenport Works

Terrance Thon
Quality Assurance Manager

Page 1 of 2

Ship To: COPPER & BRASS SALES INC

905 CARLOW DRIVE
UNIT D
BOLINGBROOK 60490 IL

Item Description
0.032 IN TK (+0.0000 - .0025) X 48.0 IN W (+.125 -
-.125) X 144.0 IN LN (+.15625 - .15625) CAT X 063485-7 (N) A/T 6061-
T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE
GUARANTEED ALFIR01643. AMS4027 REV N EXC_MRK
ASTMB209 REV 10 ((MARKED)) KRAFT PAPER
INTERLEAVED MAX GROSS
SKID WGT: 4000 LB QUAN TOL +/-30 %
COR 0214138 REV 04 CUST REQ 13-01-
30 *** W/E 13-02-02 ***

80315129

| Nm | Package Ticket | Lot | Weight | Quantity | UOM | Inspector | Clock Numbers |
|----|----------------|--------|--------|----------|-----|-----------|---------------|
| 1 | 488164 | 754024 | 3563 | 175 | PC | 27725 | 46940 |
| 2 | 488165 | 754024 | 3565 | 175 | PC | 27725 | 46940 |
| 3 | 488184 | 754024 | 3565 | 175 | PC | 27725 | 46940 |
| 4 | 488185 | 754024 | 1980 | 98 | PC | 27725 | 46940 |
| | | | 12673 | 623 | | | |

Notes for COR: 0214138.4
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISIO N DATED 1997-08-01.

COR: 0214138.4 -Specification Limits

Temp Dir UTS TYS ELAD
T6 Long Transv. KSI KSI PCT
Max
Min

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402492843

CstAr

CstOr PEC# 248701

Wgt.: 173.408 LB

Date 05/23/2013

John L. Zambetti

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recasting of these, fictitious, or otherwise fraudulent statements or entries on this Certificate by any recipient may be punished as a felony under applicable law.

Rob Woodall

Rob Woodall
Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

Page 2 of 2

| | | | | | |
|----------------------------|------------|----------|-------------|----------------|---------------|
| 1480700 | 0 | B.L. No. | Invoice No. | Alcoa No. Item | DP-42116-1 |
| Ship Date | 2013-01-30 | 7724607 | 00000 | 1000442116-1 | |
| P.O. No./Govt Contract No. | 5400161620 | Inv#: | 0010 | C&B | 6041099100R04 |

CQR: 0214138.4 -Specification Limits (cont.)

| Chemical Composition | SI | FE | CU | MN | MG | CR | ZN | TI | Other |
|----------------------|--|------|------|------|------|-----|------|------|--------|
| Alloy 6061 | Max | 0.8 | 0.7 | 0.40 | 0.15 | 1.2 | 0.35 | 0.25 | 0.15 |
| Lot: 754024 | Min | 0.40 | 0.15 | 0.8 | 0.04 | | | | REMAIN |
| | - Mechanical, Physical, Metallography, Quantometer Results | | | | | | | | |
| Temp | Dir | No-> | | | | | | | |
| T6 | Long Transv. | Test | UTS | TYS | ELAD | | | | |
| | | | KSI | KSI | PCT | | | | |
| | | | 48.6 | 40.8 | 12.5 | | | | |
| | | | 48.5 | 40.6 | 12.8 | | | | |
| | | | 48.2 | 40.2 | 12.8 | | | | |
| | | | 48.3 | 40.2 | 12.8 | | | | |
| | | | 48.3 | 40.4 | 13.2 | | | | |
| | | | 48.7 | 40.7 | 13.1 | | | | |
| | | | 48.3 | 40.3 | 13 | | | | |

| | | | | | | | | | | |
|-------------|----------|-------|------|-----|------|------|-----|------|------|------|
| Cast Number | Chemical | - OES | SI | FE | CU | MN | MG | CR | ZN | TI |
| H360301D | Actuals | | 0.61 | 0.4 | 0.22 | 0.06 | 1.0 | 0.17 | 0.02 | 0.02 |

This material was melted in the United States or a Qualifying Country [REF DPA 225.872.1(a)]; it was manufactured in the United States

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402492843

CstAr CstOr PEC# 248701

Wgt.: 173.408 LB Date 05/23/2013

John L. Zambetti

COPPER AND BRASS SALES**MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION**

1100 1170 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN: DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION-PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FINES OR DUST CAN CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN, TEETH, AND HAIR DISCOLORATION. CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE, SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALE. TARGET ORGAN IS PRIMARILY THE LUNG, BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER. CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG DISEASE. CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS. LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN. EXPOSURE TO CHROMIUM DUST OR FUME CAN CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE. UNDER HIGH TEMPERATURES, HEXAVALENT CHROMIUM MAY BE PRODUCED, IF PRESENT IN THE FUME. IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). CHROMIUM VI COMPOUNDS MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS KNOWN AS A POTENTIAL CARCINOGENIC TO HUMANS. READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If generating or recycling produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which disturbs the surface of this material can generate airborne particulate. Use appropriate NIOSH recommended respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limit.

The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures. This material as shipped and as contained in finished products presents no special health risk. This material is for industrial purposes only. This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this material.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19927

Purchase Order Date 5/17/2013

PO Print Date 5/17/2013

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/13/05/21

| Line Nbr | Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|---------------|--|------------------------|---|-----------------------------|-------------|------------|-------------------|
| 1 | M303B1.000X2.000 | 303 BAR 1" X 2" | 5/27/2013 Yes | 24.00 f | Yours ppd | \$31.1058 | \$746.54 |
| Special Inst: | | | MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE | | | | |
| 2 | M304S20GA | 304/316 .040 She. | 5/27/2013 Yes | 280.00 sf | Yours ppd | \$2.6637 | \$745.84 |
| Special Inst: | | | MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 | | | | |
| 3 | M6061T6S.032 | 6061-T6 Sheet 0.032" | 5/27/2013 Yes | 384.00 sf | Yours ppd | \$1.3021 | \$500.00 |

SP 13-5-24

SP 13-5-29

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required (YES) NO

Change Nbr:

1

Change Date: 5/17/2013

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
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THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11
OR AMS 4025 OR AMS 40327 OR ASTM
B209

PO Total:

\$1,992.38

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 5/17/2013

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO